SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	REF	**Bulletin No. :**	97-REF-E0001
Model :	SR(G) - 389/429	**Bulletin Date :**	APR 24, 1997.
Buyer :	refer to Distribution List	**ECN Date :**	FEB 15, 1997.

SUBJECT : SR-389, Quality Improve - to prevent of Shelf easy broken

Background : Shelf is easy to broken while there are too much food on it.
(Symptom)

Cause : A stress is concentrate at weld-line as above condition.
When shelf-ref is made, the weld-line occur on it

Solution : Change the shelf-ref

Application Date : Feb. 15, 1997.

(Interchangeability Code : * **I.C**)

Location No.	**OLD** (before) Parts		**NEW** (changed) Parts		* **I.C**
	SEC Code	Description	SEC Code	Description	
	DA67 - 20138A (43641-0069-00)	SHELF-REF,GPPS (T3.(	DA67 - 20298F	SHELF-REF,GPPS (T3.5	C

Type	**A** type	**B** type	**C** type	**D** type	**E** type	**F** type
Interchange Type Code (* I.C)	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	Parts Add. (None ¡æ New)	Parts del. (Old¡æ Del.)

Application Reference ( ) Only Defected sets (¡Û) Whole sets ( )

Attachment Schematic Diagram ( ) Component Lay-out (¡Û) Exploded View ( )
Mechanical Diagram ( ) None ( ) Others ( )

Product Month : FEB 15, 1997. **Serial No.** (~ from)

Published by : Y.P. JEON **Checked by : J.D. LEE** **Approved by : J.B. LEE**

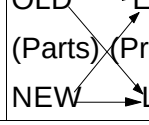
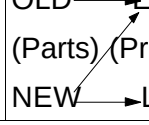
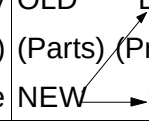
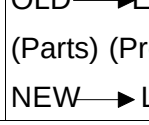
SAMSUNG ELECTRONICS

SERVICE BULLETIN

¡á Parts Change Information *** Bulletin No :** 97-REF-E0001

¢ÁModel : SR(G) - V39 / V43 (Interchangeability Code : * **I.C**)

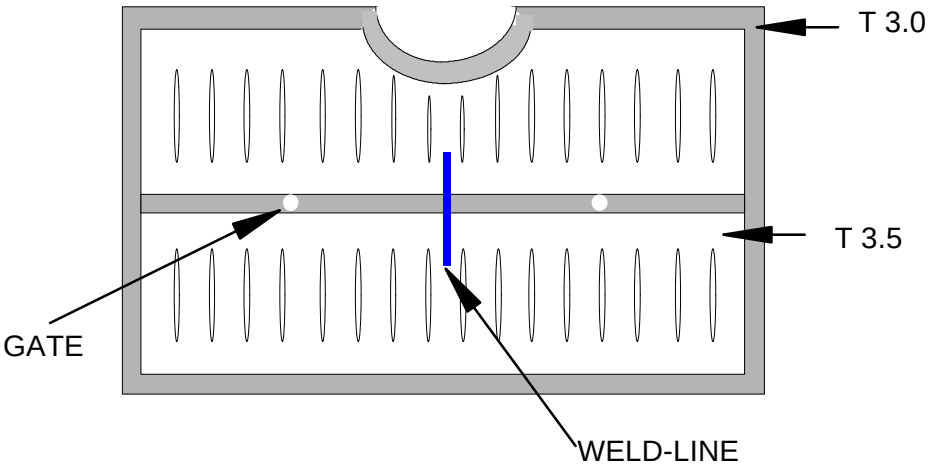
Location No.	**OLD** (before) Parts		**NEW** (changed) Parts		* **I.C**
	SEC Code	Description	SEC Code	Description	
	DA67 - 20138C (43641-0069-02)	SHELF-REF,GPPS (T3.(	DA67 - 20298G	SHELF-REF,GPPS (T3.:	C

Type	**A** type	**B** type	**C** type	**D** type	**E** type	**F** type
Interchange Type Code (* I.C)					Parts Add. (None ¡æ New)	Parts del. (Old¡æ Del.)

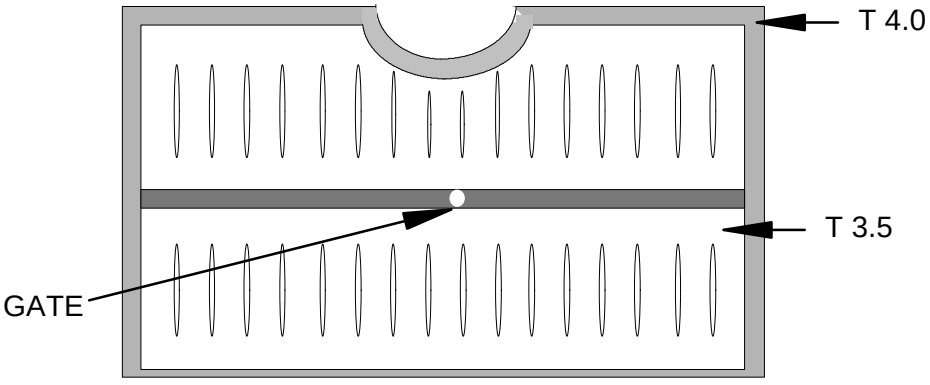
¡á Additional Information

*** Bulletin No :** 97-REF-E0001

Current



Improve



¡á Distribution List and Remarks

*** Bulletin No :** 97-REF-E0001

No.	Subsidiary Distributor	Country
1	AFKO	GHANA
2	AL ANDALUS	U.A.E
3	AL - ZUBEDI	YEMEN
4	AMFO	NRTHERLAND
5	AMUR	RUSSIA
6	AWA(NZ)	NEWZILAND
7	BNG	Papua New Guine
8	BWT	RUSSIA
9	CAFOM	REUNION
10	CAPIL'S	TRI.TOB
11	DAYTONA	PARAGUAY
12	DINDAR	REUNION
13	DISMAC	BOLIVIA
14	DORROSA	CANARY ISLAND
15	DRIVA	URUGUAY
16	ELECTRO VOX	COLOMBIA
17	ERGO STARS(CY	CYPRUS
18	G/SUPPLY	CHILE
19	GARAD	ETHIOPI
20	HACO	IRAN
21	HAJI	BAHRAIN
22	ISSA MURAD	JORDAN
23	J.M.GOUPILLE	MAURITI
24	JACKSON	HONG KONG
25	JUMA	U.A.E
26	K.L.KOH	BANGLADESH
27	KORWELL	RUSSIA
28	MOHINDRA	KENYA
29	S.MARINA	MALAYSIA
30	SMC	PHIL.R (SMC)

No.	Subsidiary Distributor	Country
31	SAMTRONICS	P.PERU
32	SAPL	SINGAPORE
33	SARCO	OMAN
34	SEA PRO	VIETNAM
35	SEASA	ARGENTINA
36	SEAU	AUSTRALIA
37	SEJ	JAPAN
38	SEPA	PANAMA
39	SGE	U.A.E
40	SHINYO	MONACO
41	SIEL	INDIA
42	SINGHAGIRI	SRILANKA
43	SMI	INDONESIA
44	SNHI	PAKISTAN
45	SSA	SOUTH AFRICA
46	SYNTIER	TAIWAN
47	TAWIL	LEBANON
48	TSE	THAILAND
49	UMAREQ	MOROCCO
50	VLBWT	RUSSIA
51	WOC	HONG KONG
52	WOC	TAIWAN
53	ZAMA	SAUDI ARABIA

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	REFRIGERATOR	**Bulletin No. :**	97-REF-E0002
Model :	SR -V39H/V43H	**Bulletin Date :**	Jul. 14, 1997
Buyer :	G/SUPPLY, CHILE	**ECN Date :**	Apr. 1, 1997

SUBJECT : PARTS CHANGE

Background : Minor changing caused by production site movement

(Symptom)

Application Date : APRIL 1st, 1997

(Interchangeability Code : * **I.C**)

Location No.	**OLD** (before) Parts		**NEW** (changed) Parts		* **I.C**
	SEC Code	Description	SEC Code	Description	
Condensor fan motor	46822-021-05	IS 3210-TREX AC 220V/50,60HZ	DA31-10110F	IS3208-SCF7A AC250V/50,60HZ	D
Door switch	3523-202-340	PS-100, SSD-5 AC250/125V, 0.7/1.4A	DA34-10122C	SSD-6 AC250/125V, 0.25/0.5A	D
Refrigerant	Mass of Refrigeran	130 g	Mass of Refrigeran	150g	D

Type	**A** type	**B** type	**C** type	**D** type	**E** type	**F** type
Interchange Type Code (* I.C)	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	Parts Addition (None ¡æ NEW)	Parts deletion (OLD ¡æ Del.)

Application Reference (¡Û) Only Defected sets ( ) Whole sets ( )

Attachment Schematic Diagram ( ) Component Lay-out ( ) Exploded View ( )
Mechanical Diagram ( ) None (¡Û) Others ( )

Product Month : APR, 97 ~ **Serial No.** (~ from)

Published by : Y.P JEON **Checked by : T.Y LEE** **Approved by : J.B LEE**

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	Refrigerator	**Bulletin No. :**	97-REF-E0003
Model :	SR -V29H/V33H	**Bulletin Date :**	Jul. 14, 1997
Buyer :	G/Supply (Chile)	**ECN Date :**	May 1, 1997

SUBJECT : PARTS CHANGE

Background : Minor changing caused by production site movement

(Symptom)

Solution :

Application Date : May 1, 1997

(Interchangeability Code : * **I.C**)

Location No.	**OLD** (before) Parts		**NEW** (changed) Parts		* **I.C**
	SEC Code	Description	SEC Code	Description	
Timmer-Deforst	DA45 - 10003C	AC 220V/50,60HZ (6HR 40MIN)	DA45 - 10003E	AC 220V~240V (6HR 40MIN)	D
Door sw.	DA34 - 10108D DA34 - 10108E	300V/125V, 0.5A/0.5A 300V/125V, 0.5A/0.5A	DA34-10122C	GRN 2B	D
Refrigerant	Mass of Refrigerant	130 g	Mass of Refrigerant	150g	D

Type	**A** type	**B** type	**C** type	**D** type	**E** type	**F** type
Interchange Type Code (* I.C)	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	Parts Addition (None ¡æ NEW)	Parts deletion (OLD ¡æ Del.)

Application Reference (¡Û) Only Defected sets ( ) Whole sets ( )

Attachment Schematic Diagram ( ) Component Lay-out ( ) Exploded View ( )
Mechanical Diagram ( ) None (¡Û) Others ( )

Product Month : May, 97 ~ **Serial No.** (~ from)

Published by : Y.P JEON **Checked by : T.Y LEE** **Approved by : J.B LEE**

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	REF	**Bulletin No. :**	97-REF-E0004
Model :	SR-389,V39,429,V43	**Bulletin Date :**	Jul. 31, 1997
Buyer :	Refer to attached	**ECN Date :**	Apr. 17, 1997

SUBJECT : Component changed for Compressor

Background : Compressor changed to new type by stopped manufacture old type of compressor.

(Symptom)

Cause : Compressor(SD352H-L1U2) sterilization.

Solution :

Application Date : MAY 1st, 1997

(Interchangeability Code : * **I.C**)

Location No.	**OLD** (before) Parts		**NEW** (changed) Parts		* **I.C**
	SEC Code	Description	SEC Code	Description	
COMP	SD352H-L1U2	220V / 50,60Hz , CFC	SD352H-L2U2	220V / 50,60Hz , CFC	D
OLP	DA34-10003L	O/L - Protector (4TM265PFBYY-53)	DA34-10003A	O/L - Protector (4TM222PHBYY-53)	D

Type	**A** type	**B** type	**C** type	**D** type	**E** type	**F** type
Interchange Type Code (* I.C)	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	Parts Addition (None ¡æ New)	Parts deletion (Old ¡æ Del.)

Application	Reference (O)	Only Defected sets ( )	Whole sets ( )
Attachment	Schematic Diagram ( )	Component Lay-out ( )	Exploded View ( )
	Mechanical Diagram ( )	None (O)	Others ( )
Product Month :	FROM MAY , 97	**Serial No.** (~ from)	
Published by :	Y.P.JUN	**Checked by** T.Y.LEE	**Approved by** J.B.LEE

¡á Distribution List and Remarks

**** Bulletin No: 97-REF-E0004***

No.	Subsidiary Distributor	Country	Applicable Models or Remark
1	AFKO	GHANA	SR-389, V39, 429, V43
2	BUR	BURMA	SR-389, V39, 429, V43
3	DISMAC	BOLIBIA	SR-389, V39, 429, V43
4	DRIVA	URUGUAY	SR-389, V39, 429, V43
5	G/SUPPLY	CHILE	SR-389, V39, 429, V43
6	JUMA	U.A.E	SR-389, V39, 429, V43
7	SALSC	RUSSIA	SR-389, V39, 429, V43
8	SAMCO	IRAN	SR-389, V39, 429, V43
9	SEAPRODEX	VIETNAM	SR-389, V39, 429, V43
10	SEASA	ARGENTINA	SR-389, V39, 429, V43
11	SGE	U.A.E	SR-389, V39, 429, V43
12	SIEL	INDIA	SR-389, V39, 429, V43
13	SUSC	UKRAINE	SR-389, V39, 429, V43
14	TAWIL	LEBANON	SR-389, V39, 429, V43
15	ZAMA	SAUDI ARABIA	SR-389, V39, 429, V43

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	REF	**Bulletin No. :**	97-REF-E0005
Model :	SR-389,V39,429,V43	**Bulletin Date :**	Jul. 31, 1997
Buyer :	Refer to attached	**ECN Date :**	

SUBJECT : Modify Service Manual page 24.

Background : Be founded a error in service manual in page 24 for model SR-389,V39,429,V43
(Symptom) It shoud be correct due to spare parts purchase order for buyer.

Cause :

Solution :

Application Date : MAY, 97

(Interchangeability Code : * **I.C**)

Location No.	**OLD** (before) Parts		**NEW** (changed) Parts		* **I.C**
	SEC Code	Description	SEC Code	Description	
	DA34-10003A	O/L Protector (220/50) (4TM265RRHYY-53)	DA34-10003A	O/L Protector (220/50) (4TM222PHBYY-53)	

Type	**A** type	**B** type	**C** type	**D** type	**E** type	**F** type
Interchange Type Code (* I.C)	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	Parts Addition (None ¡æ New)	Parts deletion (Old ¡æ Del.)

Application	Reference (O)	Only Defected sets ( )	Whole sets ( )
Attachment	Schematic Diagram ( )	Component Lay-out ( )	Exploded View ( )
	Mechanical Diagram ( )	None (O)	Others ( )
Product Month :	FROM MAY , 97	**Serial No.** (~ from)	
Published by :	Y.P.JUN	**Checked by** T.Y.LEE	**Approved by** J.B.LEE

¡á Distribution List and Remarks

**** Bulletin No: 97-REF-E0005***

No.	Subsidiary Distributor	Country	Applicable Models or Remark
1	AFKO	GHANA	SR-389, V39, 429, V43
2	BUR	BURMA	SR-389, V39, 429, V43
3	DISMAC	BOLIBIA	SR-389, V39, 429, V43
4	DRIVA	URUGUAY	SR-389, V39, 429, V43
5	G/SUPPLY	CHILE	SR-389, V39, 429, V43
6	JUMA	U.A.E	SR-389, V39, 429, V43
7	SALSC	RUSSIA	SR-389, V39, 429, V43
8	SAMCO	IRAN	SR-389, V39, 429, V43
9	SEAPRODEX	VIETNAM	SR-389, V39, 429, V43
10	SEASA	ARGENTINA	SR-389, V39, 429, V43
11	SGE	U.A.E	SR-389, V39, 429, V43
12	SIEL	INDIA	SR-389, V39, 429, V43
13	SUSC	UKRAINE	SR-389, V39, 429, V43
14	TAWIL	LEBANON	SR-389, V39, 429, V43
15	UMAREQ	MOROCCO	SR-389, V39, 429, V43
16	ZAMA	SAUDI ARABIA	SR-389, V39, 429, V43

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	REF	**Bulletin No. :**	97-REF-E0006
Model :	SR-231,271	**Bulletin Date :**	Aug. 25, 1997
Buyer :	ACS, SIEL, SEDA, SMSC, GCS, SEASA, SEAU, LCS	**ECN Date :**	NONE

SUBJECT : **How to service the defrost and temperature defects**

Background : (Symptom)

Very limited quantity of above mention model has defects in temperature fuse and defrost function. The Temperature Fuse is sometimes hanging down onto lower part of Fuse Holder about 20 - 30 m/m and it causes disconnection of Temperature Fuse by heat generation during defrost.

Cause :

Assuming that sagging temperature fuse might cuased outside impacts during transportation of the units.

Solution :

Service as follow:

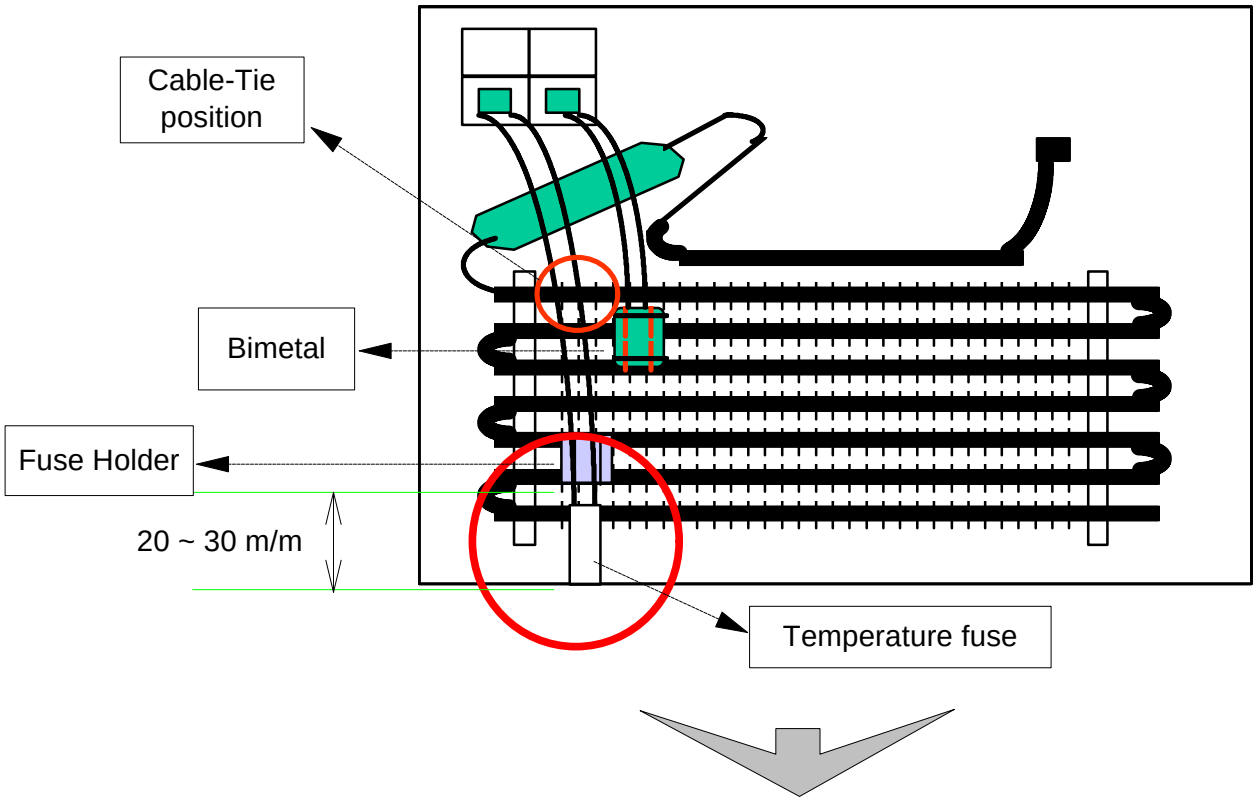
1. Disassemble the COVER - EVAP FRONT & REAR to check to see if Temperature Fuse is sagged or disconnected.
2. Lift the LEAD WIRE onto temperature fuse holder or replace the Temperature Fuse if it is disconnected.
3. When adjusting or replacing the LEAD WIRE, refer to attached data, as indicated as picture 'A" use CABLE TIE to adjust on EVAPORATOR.
4. Assemble a unit after checking the Temperature Fuse and complete with the SERVICE by putting back on the COVER-EVAP REAR & FRONT.

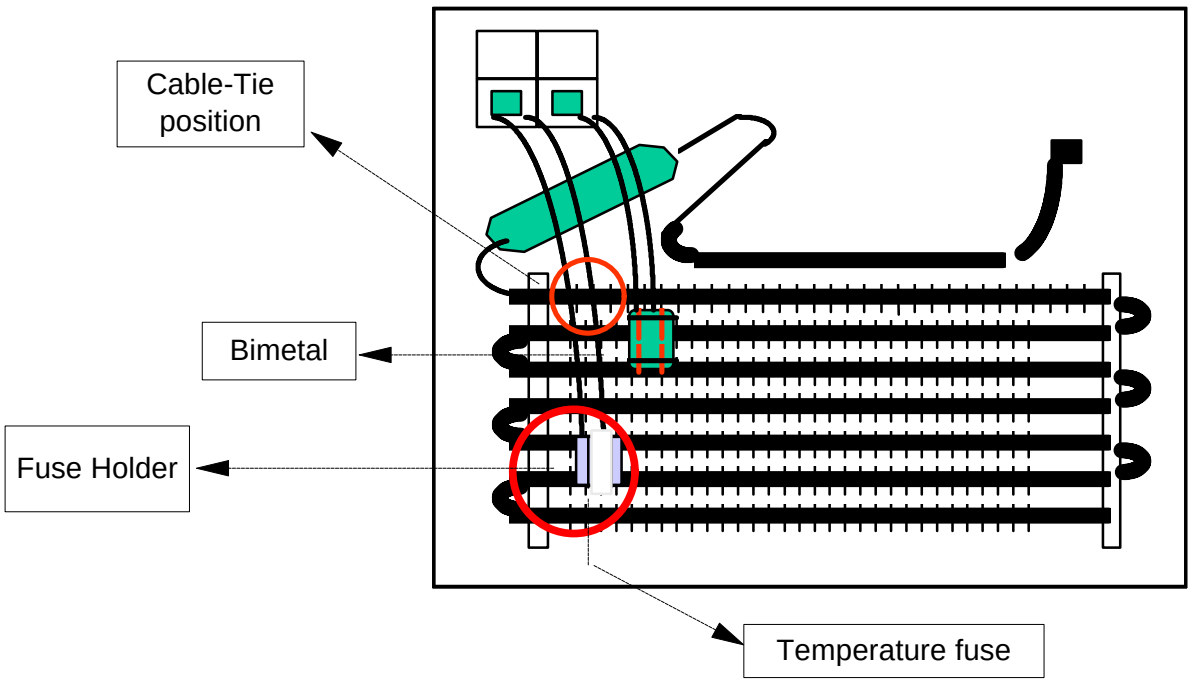
Application Date : None

Application	Reference (O)	Only Defected sets ( )	Whole sets ( )
Attachment	Schematic Diagram (¡Û)	Component Lay-out ( )	Exploded View ( )
	Mechanical Diagram ( )	None ( )	Others ( )
Product Month :	FROM MAR , 97	**Serial No.** (~ from)	
Published by :	Y.P.JUN	**Checked by** T.Y.LEE	**Approved by** J.B.LEE

¡á Additional Information

**** Bulletin No: 97-REF-E0006***





SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	REF	**Bulletin No. :**	97-REF-E0007
Model :	SR-389,V39,429,V43	**Bulletin Date :**	Aug. 25, 1997
Buyer :	ACS, SIEL, SEDA, SMSC, GCS, SEASA, SEAU, LCS	**ECN Date :**	NONE

SUBJECT : **How to service the defrost and temperature defects**

Background : (Symptom)

Very limited quantity of above mention model has defects in temperature fuse and defrost function. The Temperature Fuse is sometimes hanging down onto lower part of Fuse Holder about 20 - 30 m/m and it causes disconnection of Temperature Fuse by heat generation during defrost.

Cause :

Assuming that sagging temperature fuse might cuased outside impacts during transportation of the units.

Solution :

Service as follow:

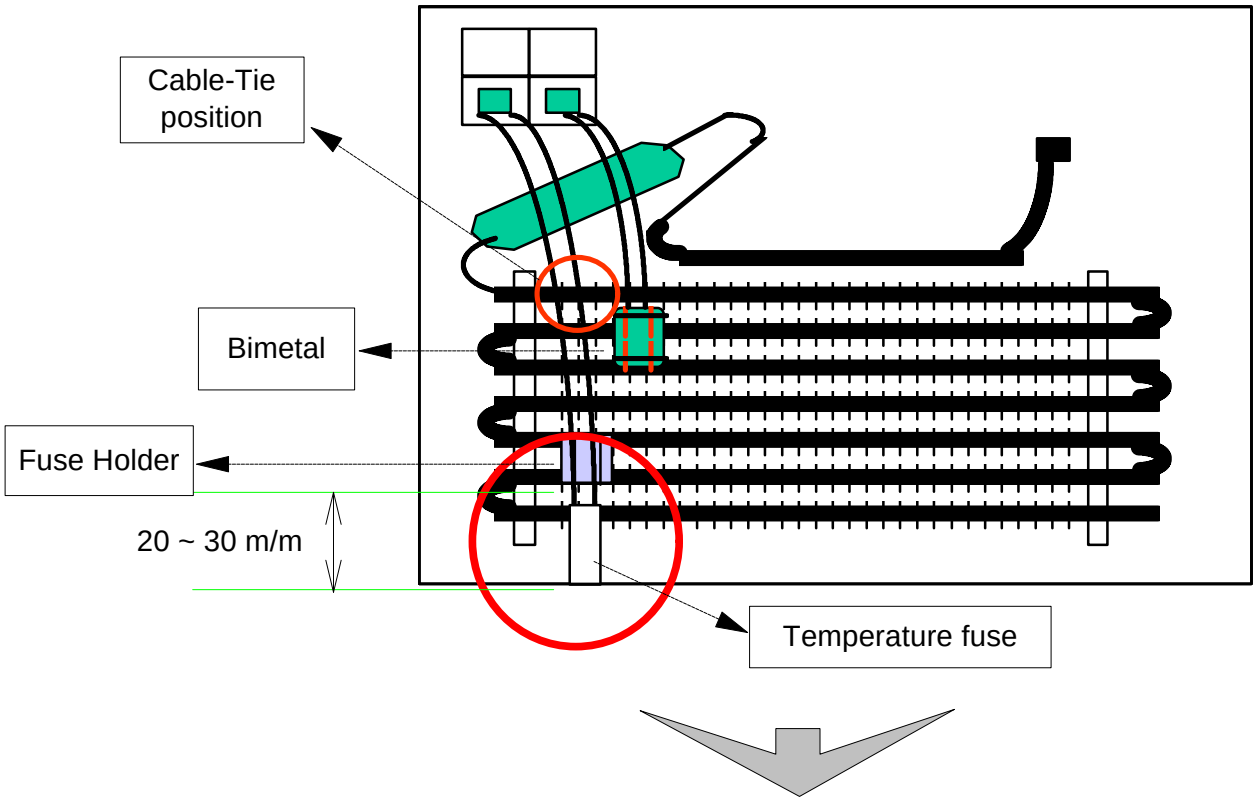
1. Disassemble the COVER - EVAP FRONT & REAR to check to see if Temperature Fuse is sagged or disconnected.
2. Lift the LEAD WIRE onto temperature fuse holder or replace the Temperature Fuse if it is disconnected.
3. When adjusting or replacing the LEAD WIRE, refer to attached data, as indicated as picture 'A" use CABLE TIE to adjust on EVAPORATOR.
4. Assemble a unit after checking the Temperature Fuse and complete with the SERVICE by putting back on the COVER-EVAP REAR & FRONT.

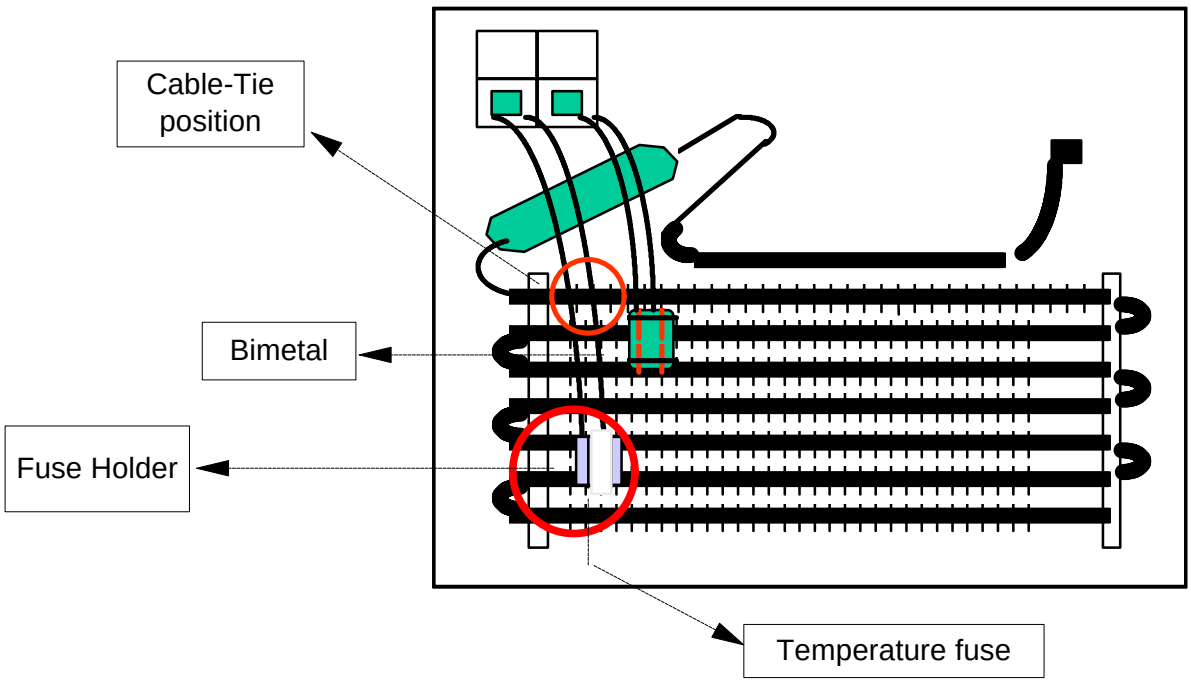
Application Date : None

Application	Reference (O) Only Defected sets ( ) Whole sets ( )		
Attachment	Schematic Diagram (¡Û)	Component Lay-out ( )	Exploded View ( )
	Mechanical Diagram ( )	None ( )	Others ( )
Product Month :	FROM MAR , 97	**Serial No.** (~ from)	
Published by :	Y.P.JUN	**Checked by** T.Y.LEE	**Approved by** J.B.LEE

¡á Additional Information

**** Bulletin No: 97-REF-E0007***





SAMSUNG ELECTRONICS

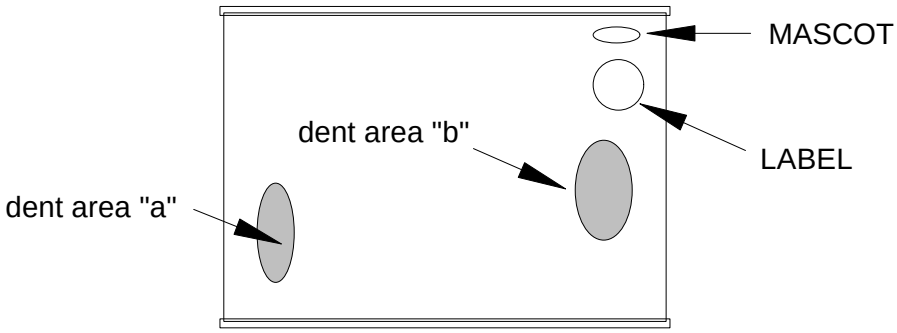
SERVICE BULLETIN

Product :	Refrigrator	**Bulletin No. :**	98-REF-E0001
Model :	SR-V29,329	**Bulletin Date :**	FEB.11.1998
Buyer :	TSE, SIEL	**ECN Date :**	

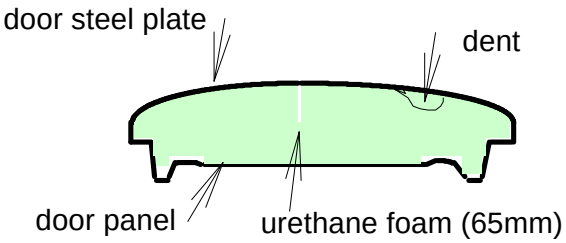
SUBJECT : Trouble shooting for updoor dent failure.

Background : Most of the dent defect at updoor is "b" type.

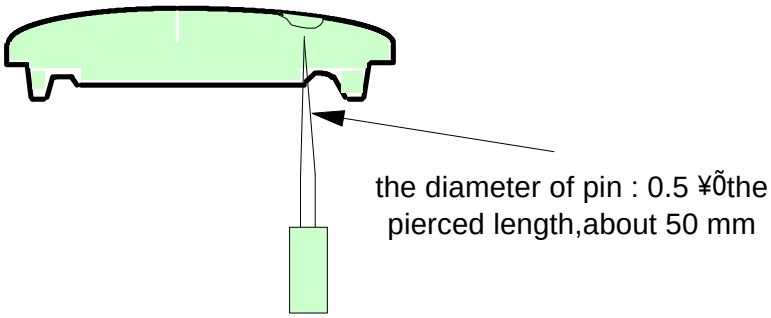
(Symptom)



Symptom :



Solution : Using specified pin, make one hole from panel to the dent area to take out the air in there.



Application Date : from FEB.11.1998

Application	Reference ( )	Only Defected sets (¡Û)	Whole sets ( )
Attachment	Schematic Diagram ( )	Component Lay-out ( )	Exploded View ( )
	Mechanical Diagram ( )	None (O)	Others ( )

Product Month : from July till DEC.1997	**Serial No. (~ from)**	
Published by : engineering	**Checked by : engineering**	**Approved by : engineering**

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	REF	Bulletin No. :	98-REF-E0003
Model :	SR-L626EV,L628EV,L676EV,L678EV	Bulletin Date :	APR 08, 1998.
Buyer :	refer to Distribution List	ECN Date :	MAR 27, 1998.

SUBJECT : Workability betterment in production line

Background : Workability betterment in production line
(Symptom)

Cause : None

Solution : If the freezer door of produced refigerator in 1997 be exchanged by supplied freezer door in 1998, you should use the wire-harness. It is not necessery to use for produced refigerator in 1998.

Application Date :

(Interchangeability Code : * I.C)

Location No.	OLD (before) Parts		NEW (changed) Parts		*
	SEC Code	Description	SEC Code	Description	I.C
			DA39-20430A	WIRE-HARNESS	none

Type	A type	B type	C type	D type	E type	F type
Interchange Type Code (* I.C)	OLD (Parts) NEW / Early (Prod.) Late	OLD (Parts) NEW / Early (Prod.) Late	OLD (Parts) NEW / Early (Prod.) Late	OLD (Parts) NEW / Early (Prod.) Late	Parts Addition (None ¡æ NEW)	Parts deletion (OLD ¡æ Del.)

Application Reference (¡Û) Only Defected sets ( ) Whole sets ( )

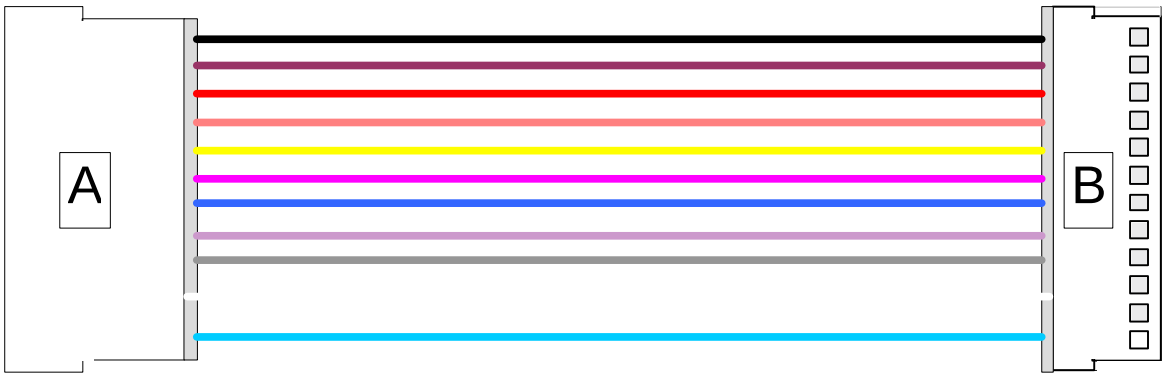
Attachment Schematic Diagram ( ) Component Lay-out (¡Û) Exploded View ( )
Mechanical Diagram ( ) None ( ) Others ( )

Product Month : ~ Dec, 1997. Serial No. (~ from) H1AG100001 ~ H1AHC99999

Published by : Y.P. JEON Checked by : T.Y. LEE Approved by : J.B. LEE

¡á Additional Information

* Bulletin No: 98-REF-E0003



On service, 'A' unit connects with cabinet, 'B' unit connects with door.

¡á Distribution List and Remarks

* Bulletin No: 98-REF-E0003

No.	Subsidiary Distributor	Country	Applicable Models or Remark
1	SGE	U.A.E	
2	SEASA	ARGENTINA	
3	SEAU	AUSTRALIA	
4	ELECTRA	BANGLADESH	
5	ESSI-T	BULGARIA	
6	G/SUPPLY	CHILE	
7	AFKO	GHANA	
8	EUROELECTRIC	GREECE	
9	EUROPATRADE	CROATIA	
10	SMI	INDONESIA	
11	SIEL	INDIA	
12	HACO	IRAN	
13	SEI	ITALY	
14	SEJ	JAPAN	
15	MOHINDRA	KENYA	
16	TAWIL	LEBANON	
17	SINGHAGIRI	SRILANKA	
18	S.MARINA	MALAYSIA	
19	AMFO	NETHERLAND	
20	SEPA	PANAMA	
21	SMC	PHILLIPINE	
22	DINDAR	REUNION	
23	AMUR	RUSSIA	
24	VBWT	RUSSIA	
25	VLBWT	RUSSIA	
26	KBWT	RUSSIA	
27	ZAMA	SAUDI ARABIA	
28	SAPL	SINGAPORE	
29	ETS BARA MBOUP	SENEGAL	
30	TSE	THAILAND	
31	SYNTIER	TAIWAN	
32	SEA PRO	VIETNAM	
33	ABWT	KAZAHSTAN	
34	SEP	PORTUGAL	

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	Refrigrator(Purifier)	Bulletin No. :	98-REF-E0004
Model :	SR-S24NTA,SR-S24FTA	Bulletin Date :	APR.21.1998
Buyer :	JUMA,SEMO,SECO,SIEL,SEPA,SESAE	ECN Date :	

SUBJECT : CHANGE THE PURIFIER CODE IN SERVICE MANUAL

Background :

(Symptom)

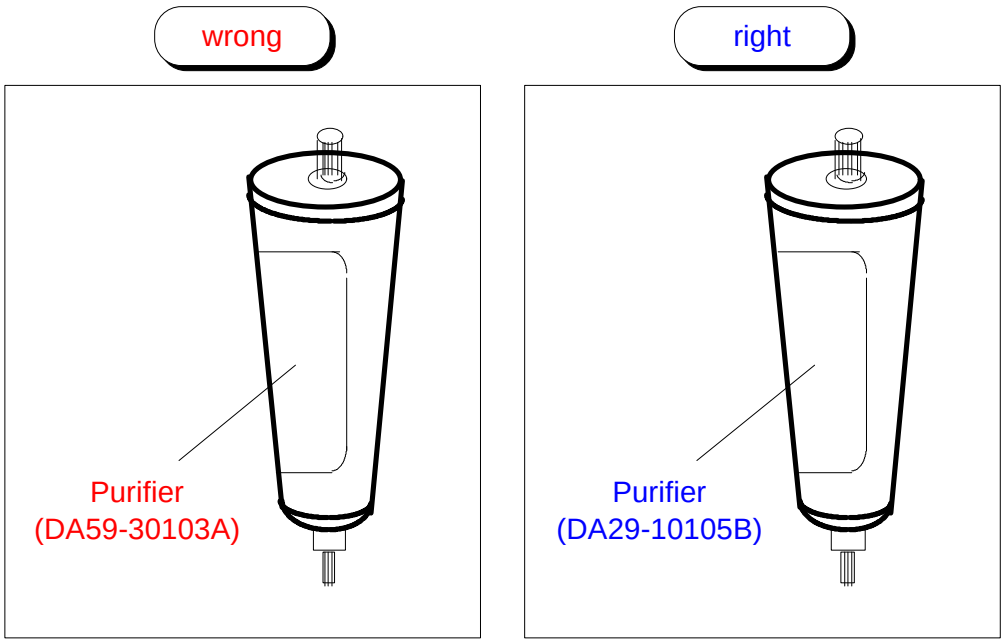
¤· SR-24NTA, 24FTA SERVICE MANUAL PURIFIER WRONG CODE NO

-. 95 PAGE I N SERVICE MANUAL (¡á check the components purifier code no)

Solution :

¤· SERVICE MANUAL PURIFIER CODE NO CHANGE : 95 PAGE IN MANUAL

(Á¤ When order the purifier , refer this bulletin and do the right code number)



Application Date : from April 1998

Application	Reference ( )	Only Defected sets ( )	Whole sets (¡Û)
Attachment	Schematic Diagram ( )	Component Lay-out ( )	Exploded View ( )
	Mechanical Diagram ( )	None (O)	Others ( )
Product Month :		Serial No. (~ from)	
Published by : engineering	Checked by : C.S GROUP	Approved by : C.S GROUP	

SAMSUNG ELECTRONICS

SERVICE BULLETIN

Product :	Refrigarator	Bulletin No. :	98-REF-E0005
Model :	ZIPEL all model	Bulletin Date :	SEP.13.98`
Buyer :	SEDA,SEASA,SEM,SEPA,G/S	ECN Date :	SEP.2.98`

SUBJECT : ALTERATON OF WATER FILTER FITTING

Background :

(Symptom)

The type of water filter thread is changed into inch scale so that you can adopt easily any other brand water filter that is sold by application store in your country.

Cause :

(Refer to the attached)

Solution :

Remark :

Application Date :

(Interchangeability Code : * I.C)

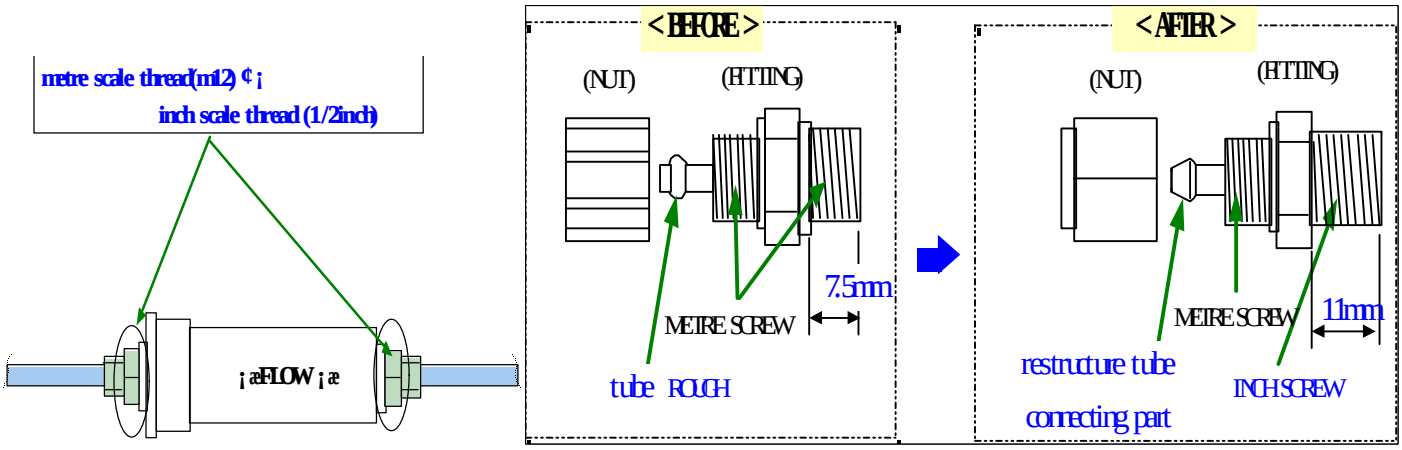
Location No.	OLD (before) Parts		NEW (changed) Parts		*
	SEC Code	Description	SEC Code	Description	I.C
	DA29-10105B	blue filter fitting	DA29-10105B	white filter fitting	

Type	A type	B type	C type	D type	E type	F type
Interchange Type Code (* I.C)	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	OLD (Parts) → Early (Prod.) NEW → Late	Parts Addition (None ¡æ New)	Parts deletion (Old ¡æ Del.)

Application	Reference (O)	Only Defected sets ( )	Whole sets ( )
Attachment	Schematic Diagram ( )	Component Lay-out ( )	Exploded View ( )
	Mechanical Diagram ( )	None ( )	Others (¡Û)
Product Month :	SEP 98	Serial No. (~ from)	
Published by :	CS	Checked by : CS	Approved by CS

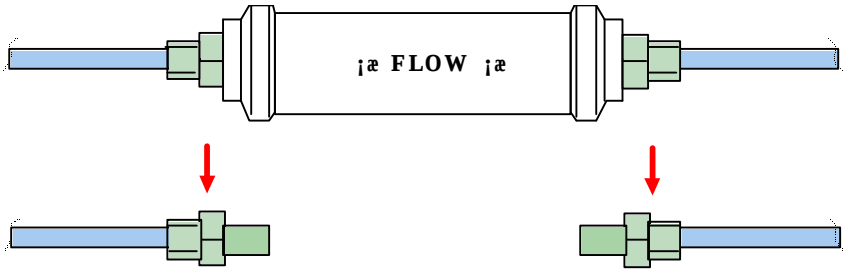
¡á Additional Information

* Bulletin No: 98-REF-E0005

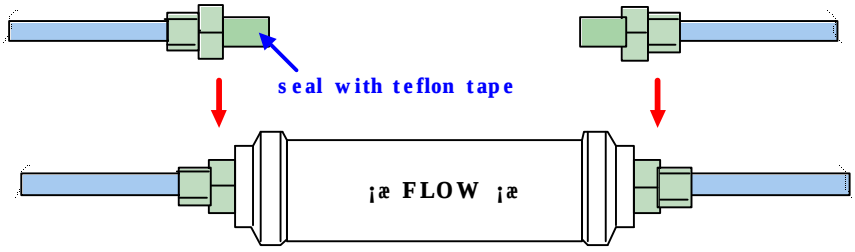


¡Ø ASSEMBLE AND DISASSEMBLE METHOD OF WATER FILTER

1. disassemble the fitting screw from purifier filter body



2. assemble the fitting screw with purifier filter body whi is purchased from your market.



¡Ü for the refrigerator manufactured before 2.sep. 1when you wish to replace the Purifier at first, be sure to use the only purifier supplied by samsung electronics. after thai you may use the purifier (fitting diameter 1/2inch) purchaed from your market.